

# REDACTED

This document may not be disclosed or reproduced in whole or in part without prior written permission from a representative of the Company with the authority to grant such permission.

Copyright © JnF Specialties, LLC. All rights reserved worldwide. [www.jnfspecialties.com/about-us/copyright](http://www.jnfspecialties.com/about-us/copyright)

Add to Cart

## Welding Quality Control Plan

Mo/Yr

Revisions		Rev:	
Letter	E.O. Number - Description	Date	
Used On	Contract#:	Your Co	
Prepared By:			
Your Dept:			
Your Dept:		<b>WELDING QUALITY CONTROL PLAN</b>	
Your Dept:			
Your Dept:		Size: <b>A</b>	CAGE: <input type="text"/>
		Form Rev: Orig 1 of 1	

Your Logo

This document may not be disclosed or reproduced in whole or in part without prior written permission from a representative of the Company with the authority to grant such permission.

## TABLE OF CONTENTS

<b>1.0 Organization .....</b>	<b>3</b>
<b>2.0 Qualifications/Certifications.....</b>	<b>3</b>
<b>3.0 QC Procedures.....</b>	<b>3</b>
<b>4.0 WPS and PQR.....</b>	<b>3</b>
<b>5.0 NDT Other Than Visual Procedures .....</b>	<b>4</b>

Copyright © JnF Specialties, LLC. All rights reserved worldwide. [www.jnfspecialties.com/about-us/copyright](http://www.jnfspecialties.com/about-us/copyright)

Copyright © JnF Specialties, LLC. All rights reserved worldwide.

Your Co	REV Orig	DOC#:	2 of 2 Welding Quality Control Plan
---------	-------------	-------	--

## 1.0 Organization

- 1.1 Welding Firm/Fabricator  
**Your Company**
- 1.2 Name of QCM hired by Contractor  
N/A
- 1.3 Quality Control Firm  
**Your Company**
- 1.4 Certified Inspector  
**Your Inspector**, CWI xxxxxxxx
- 1.5 Certified Welder  
**Your Welder** CVT #xx-xxxx
- 1.6 Organizational chart showing QCM, all subcontractors performing welding, QC firms and personnel and NDT firms and personnel:  
**Your Org Chart**

## 2.0 Qualifications/Certifications

- 2.1 Copy of AISC Category III Certification:  
See attached
- 2.2 Name, qualifications and copies of certifications for the following individuals:
  - 2.2.1 QCM: **Your Record**
  - 2.2.2 QC Inspector: **Your Inspector**, CWI #xxxxxxx
  - 2.2.3 Assistant QC Inspectors: N/A

2.3 [Redacted]

2.4 [Redacted]

## 3.0 QC Procedures

- 3.1 Methods and Frequencies of Inspections:  
[Redacted]  
**(Replace with your requirements)**
- 3.2 See Quality Control Manual for written description of the quality system and methods of documentation.
- 3.3 Daily inspection reports are filed that include [Redacted]
- 3.4 Documentation of welding process and filler metals is included [Redacted]
- 3.5 The latest addition of the AWS Structural Welding Code is used for all production welding.
- 3.6 Standard procedures are used for performing non-critical repair welds.

## 4.0 WPS and PQR

- 4.1 Pre-Qualified Welding Procedure Specifications (WPS):  
See applicable WPS
- 4.2 [Redacted]

Your Co	REV Orig	DOC#:	3 of 3 Welding Quality Control Plan
---------	-------------	-------	--

This document may not be disclosed or reproduced in whole or in part without prior written permission from a representative of the Company with the authority to grant such permission.

4.3 Name of independent third party who performed or witnessed qualification tests:

Your Name

4.4 [Redacted]  
4.5 [Redacted]

**5.0 NDT Other Than Visual Procedures**

5.1 [Redacted]  
5.2 [Redacted]  
5.3 [Redacted]  
5.4 [Redacted]  
5.5 [Redacted]

Visual and mechanical inspections are performed according to AWS D1.1 Structural Welding Code, applicable building code(s) and Customer specifications.

Copyright © JnF Specialties, LLC. All rights reserved worldwide. [www.jnfspecialties.com/about-us/copyright](http://www.jnfspecialties.com/about-us/copyright)

Copyright © JnF Specialties, LLC. All rights reserved worldwide.

Your Co	REV Orig	DOC#:	4 of 4 Welding Quality Control Plan
---------	-------------	-------	--