

REDACTED

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Add to Cart

Arc Welding

Mo/Yr

Revisions		Rev:	
Letter	E.O. Number - Description	Date	
Used On	Contract#:	Your Co	
Prepared By:			
Your Dept:			
Your Dept:		WELDING PROCEDURE	
Your Dept:			
Your Dept:		Size: A	CAGE: <input type="text"/>
		Form Rev: Orig 1 of 1	

Your Logo

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1.0 Scope

Provide a standard for achieving [REDACTED]

2.0 Guidelines

- 2.1 AWS A3.0, Standard Welding Terms and Definitions
- 2.2 AWS D1.1 Structural Welding Code

3.0 Equipment

- 3.1 Jigs and Fixtures
- 3.2 Arc welding equipment

4.0 Materials

- 4.1 AWS Welding Electrodes

5.0 Requirements

5.1 Component Cleanliness

The surfaces to be welded must [REDACTED]
[REDACTED]

5.2 Welding Equipment

The welding equipment must [REDACTED]
[REDACTED]

5.3 Fitup

Mating parts assembled for welding must [REDACTED]
[REDACTED]

5.4 Weld Log

The weld log should be located near the machine and must [REDACTED]
[REDACTED]

5.5 Control Adjustments

When adjustment of the weld schedule is desirable, the settings may be varied by [REDACTED] from the qualified values or by [REDACTED] when only one qualified setting is adjusted. Production welds must be made within [REDACTED] of the settings used on qualification test specimens. If satisfactory welding cannot be maintained within these limits of adjustment, welding must [REDACTED]
[REDACTED]

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6.0 Workmanship

The quality of the welded assembly is determined according to the contract specified workmanship standard. Adherence to applicable federal, state, local and environmental, health and safety requirements is mandatory.

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