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1.0 PURPOSE

This document provides details on the Company's training program and requirements.

2.0 THEORY

Employees can only perform their duties adequately when

abilities.

3.0 TRAINING PROCEDURE

3.1 Hiring

Employees are hired on their basis

qualification requirements

management for adequacy.

Evidence of qualifications for the following key positions are retained and maintained:

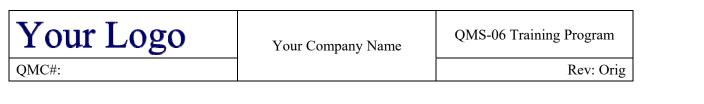


Dilation Indoctrination and Orientation

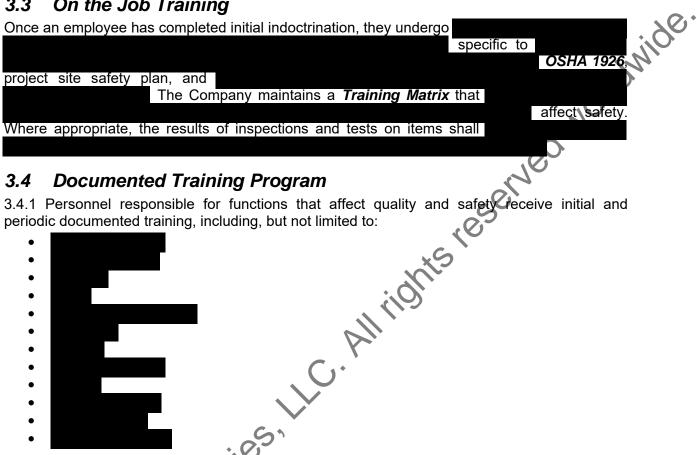
Once hired, new employees are assigned to their position and undergo initial indoctrination and orientation that is documented on the *Training Orientation Request Form*. This introduces the employee to and *QMS-03 Safety* requirements.

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On the Job Training 3.3



Personnel training is documented on the Training Log.

The Company regularly recertifies and updates NDT personnel according to ANSI/ASNT CP-189 Standard for Qualification and Certification of Nondestructive Testing Personnel, or ASNT Recommended Practice No. SNTTC-1A Personnel Qualification and Certification in Nondestructive Testing

3.4.1.1 Training is specific	
endorsement for CWI's,	to welding procedure requirements, AWS D1.5
and blocking and bracing.	
3 4.2 Personnel providing training	
59 include	documentation of successful completion

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3.5 Additional Training

At the dis	scretion of management, training may
	be provided by a third party training provider but
must	
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